

Processing Instructions easySTYLE

General Processing Instructions

- To equalize application conditions, **easySTYLE** and the mounting substrate have to be climatized simultaneously at room temperature ($20^{\circ}\text{C} \pm 5\%$ and 60% rel. humidity) before application. To acclimatize, take the required amount **easySTYLE** out of the package and roll out flat on a table. Coated substrate surfaces with "Nano", "Anti-Stick", "Anti-Tesa" or pearl effect are unsuitable for mounting onto.
- Remove dirt and fat from the application surface with a surface cleaner like e.g. alcohol/ cleaning petrol or something similar. Dry the surface with a lint-free cloth.
- Cut the required **easySTYLE** piece to size whilst making sure to sufficient excess.
- When cladding larger parts, it is recommendable to pull off the backing in several stages and to work with two people simultaneously. At the start, remove approx. 10 cm of the backing the narrow side of the cutout. Position the exposed adhesive film on the edge of the substrate and then press onto the substrate from the middle to this edge with a squeegee. Squeeze out bubbles carefully. Remove next parts of the backing evenly and apply **easySTYLE** beginning from the middle to the other edge and smooth out with a squeegee.
- Tools for applying:
 - smooth **easySTYLE** surfaces: plastic squeegee
 - structured **easySTYLE** surfaces: soft felt squeegee
- For the larger volume sheet lamination, it is recommend processing **easySTYLE** with a cutting plotter and a laminator.
- After applying and smoothing out, press down **easySTYLE** firmly with a pressure roll (rubber).
- Flush cut excess material excess. Because of injury hazard, make sure excess material is removed completely.
- Processing **easySTYLE** can cause injuries due to sharp edges and tools. Wearing protective gloves is recommended.
- Pieces decorated with **easySTYLE** should be fitted dimensionally stable. Curving, bending or folding could have a negative impact on adhesion and would lead to unwanted delamination of the film.
- When necessary, **easySTYLE** can be removed again. Depending on residence time and substrate, a residue free removal of **easySTYLE** is possible.